

Adhesive Solutions

Footwear and Leather goods









			PROCESS / OPERATION	UPPER ASSEMBLY	UPPER ASSEMBLY			ASSEMBLY	SOLE AND UPPER BONDING				INSOLE MANUFACTURING	DIRECT INJECTION	APPLICATION SYSTEM
	PRESENTATION	COMPOSITION	PRODUCT	LINING FOLDING AND GLUING	TOE AND COUNTER GLUING	INNER SOLE AND HEEL PAD GLUING	HEEL COVERING AND EDGE GLUING	UPPER-SOLE ASSEMBLY (LEATHER / SYNTHETIC)	SOLE BONDING (HALOGENATED TR-RUBBER OR UNHALOGENATED PU-PVC) WITH SYNTHETIC OR GREASY LEATHER UPPER	LEATHER SOLE BONDING WITH NATURAL LEATHER OR FABRIC UPPER	RUBBER OR CREPELINA SOLE BONDING TO LEATHER OR FABRIC	TR SOLE BONDING TO LEATHER OR FABRIC		UPPER TO SOLE BONDING	APPLICATOR
WATER Based	Garrafa 10kg-bib 5kg	DISPERSION CAUCHO NEOPRENO	ECOTEC CB-5127												Spray
	Garrafa 10kg Garrafa 10kg-bib 5kg		ECOTEC CB-5227 ECOTEC CBR-5128												Brush/Roller/Esponge Spray
	Garrafa 10kg		ECOTEC CBR-5228												Brush/Roller/Esponge
	Garrafa 10kg-bib 5kg	DISPERSION LATEX NATURAL	ECOTEC 1-5125												Spray Brush/Esponge
	Garrafa 10kg Garrafa 10kg-bib 5kg		ECOTEC L-6120 P												Spray
	Garrafa 10kg		ECOTEC L-6220												Brush/Esponge
			ECOTEC UV - 4550												Brush/Esponge
	Garrafa 10kg Garrafa 10kg	-	ECOTEC UV - 6535 ECOTEC UV - 7420 V												Brush/Esponge Spray
	Bib 20kg-10kg - garrafa 10kg	DISPERSION POLIURETANO	ECOTEC UV-7420												Spray
	Bib 5kg	DISPENSION POLIUNE INNO	ECOTEC UV-10 P 1K ECOTEC UV-6020 AV 1K												Spray
	Garrafa 10kg-5kg Bib 20kg - garrafa 10kg		ECOTEC UV-7420 AV/2												Brush/Esponge Spray
	Garrafa 10kg-5kg		ECOTEC UV-8250 1K												Brush/Esponge
	Garrafa 25I Lata 20I	DISPERSION LATEX NATURAL	SUPERTEX ECOTEC S-12 D												Brush/Roller/Spray Brush
	Lata 201		ECOTEC S-62 TR												Brush/Roller
SOLVENT BASED	Lata 201 - bib 201		ECOTEC S-91												Brush/Roller
		SOLVENTES SIN TOLUENO	ECOTEC S-92 D ECOTEC S-92 F												Brush Brush/Roller
NO TOLUENE	Lata 201		ECOTEC S-93												Brush/Roller
	Lata 201		ECOTEC S-99												Brush
	Lata 201		PLASTIPOL 108 PISTOLEABLE												Brush/Spray Spray
	Lata 201-51	-	PLASTIPOL 108 PISTULEABLE												Brush
	Lata 20I-5I		PLASTIPOL 4700 DD												Brush
	Lata 201-51	_	PLASTIPOL 6700 B PLASTIPOL 6700 D												Brush Brush
	Lata 201-51	POLIURETANO	PLASTIPOL 6700 D NEGRA												Brush
	Bib 201 - lata 201		PLASTIPOL 7700 ECO												Brush
	Lata 20I-5I Bidón 200I - lata 20I	-	PLASTIPOL 7700 TACK PLASTIPOL 8700 BF												Brush Brush
	Lata 201-51		PLASTIPOL 8700 BFP												Brush
	Lata 20I-5I		SUPERCEMENT												Brush
	Lata 201 Lata 201-51	CALICHO NATURAL	SUPERCEMENT CO1 SUPERCEMENT ESPECIAL												Brush Brush
	Lata 201		SUPERTEC 1000 XD												Brush/Roller
	Lata 20I-5I		SUPERTEC 120 CD												Brush/Roller
	Lata 20I Lata 20I-5I		SUPERTEC 1200 SUPERTEC 1200 D												Brush/Roller Brush/Roller
	Lata 201		SUPERTEC 1600												Brush/Roller
SOLVENT	Lata 201		SUPERTEC 2010 AV												Rodillo
BASED	Lata 20I Lata 20I-5I		SUPERTEC 4000 B SUPERTEC 4000 PLUS												Brush/Roller Brush/Roller
DAGED	Lata 201		SUPERTEC 4000 PLUS NEGRA												Brush/Roller
	Bib 201 - lata 201 - lata 51	CAUCHO NEOPRENO	SUPERTEC 5800 TACK SUPERTEC 6200 PLUS												Brush Brush/Roller
	Lata 20I-5I Lata 20I-5I		SUPERTEC 6200 PLUS SUPERTEC 7000 TR												Brush/Roller Brush/Roller
	Lata 20I-5I		SUPERTEC 7000 TRL												Brush/Roller
	Lata 20I-5I		SUPERTEC 8000 SUPERTEC 8000 CD												Brush Brush
	Lata 201 Lata 201		SUPERTEC 8000 CD								 				Brush
	Lata 201		SUPERTEC 8000 DF												Brush
	Lata 201		SUPERTEC 9000 D												Brush Brush/Roller
	Lata 20I-5I Lata 20I-5I		SUPERTEC 9002 F												Brush/Roller
	Lata 20I		SUPERTEC 9300												Brush/Roller
	Bib 201 - lata 201 Lata 201-51		SUPERTEC 9600 SUPERTEC 9600 BV												Brush/Roller Brush/Roller
	Lata 201		SUPERTEC 9900 BV												Brush/Roller
	Pail 20I		SUPERTEC EXTRA												Brush/Roller
	Lata 201 Saco film		SUPERTEC VM TERMOLITE 2000												Brush Machine
HOTMELT	Saco film	POLIAMIDA	TERMOLITE 2001												Machine
	Saco film	POLIESTER	TERMOLITE 3003 R												Machine
	Cajas 10kg de barritas(300mm) Cajas 10kg de barritas(300mm)	n) EVA	TERMOLITE TE-300 PLUS TERMOLITE TE-320 PLUS								-			-	Gluegum Gluegum
	Cajas 10kg de barritas(300mm)		TERMOLITE TE-320												Guegum

COMPLEMENTARY PRODUCTS

SOLVENTS

VARIOUS

PRIMERS PLASTIPOL 3700 PREIMER Special primer for preparing difficult, greasy, or low-cohesion materials. Improves leather properties and subsequent adhesion with glue. PRIMER RPU Cleans polyurethane and PVC flooring, for subsequent covering or gluing. PRIMER RPU AZUL Cleans polyurethane and PVC flooring, for subsequent covering or gluing. Organic solution specially indicated for halogenating TR, cuerolite, crepelina, and rubber. Must be used immediately after mixing. Stable for 3 months. PRIMERCLOR ESTABLE Keep away from metals during use. PRIMERCLOR ESTABLE A Halogenating solution specifically for preparing rubbers and thermoplastic rubber (TR), where a stronger halogenating action is needed. **PREPARATION** Halogenating solution designed for preparing rubbers and thermoplastic rubber (TR). Contains a revealing agent that is visible under ultraviolet light PRIMERCLOR ESTABLE C **FOR BONDING** once applied. Suitable for halogenating rubber soles, sheets, TR, neolite, for subsequent gluing with PLASTIPOL synthetic adhesive. Halogenating solution designed for preparing rubbers and thermoplastic rubber (TR). Contains a revealing agent that is visible under ultraviolet light PRIMERCLOR ESTABLE R once applied. Suitable for halogenating rubber soles, sheets, TR, neolite, for subsequent gluing with PLASTIPOL synthetic adhesive. High-quality, dual-component synthetic contact primer with good temperature resistance. Excellent adhesion to multiple substrates. Prepares **SUPERTEC 6200 PLUS PREIMER** thermoplastic rubber soles, cuerolite, natural leather, EVA, rubber, and crepelina. High-quality, dual-component synthetic contact primer with good temperature resistance. Excellent adhesion to multiple substrates. Prepares SUPERTEC EVA IMPRIMACION thermoplastic rubber soles, cuerolite, natural leather, EVA, rubber, and crepelina. High-quality, dual-component synthetic contact primer with good temperature resistance. Excellent adhesion to multiple substrates. Prepares SUPERTEC EVA IMPRIMACION C thermoplastic rubber soles, cuerolite, natural leather, EVA, rubber, crepelina. Can also be used for preparing EVA flooring by immersion. Synthetic primer specifically developed to improve adhesion to difficult polymers such as polyethylene, polypropylene, EPDM, and EVA. Compatible SUPERTEC PRIMER 1000 with solvent-based and water-based polyurethane contact adhesives. Excellent adhesion.

DIFFERENT USES

PRIMING

AND FLOOR

COLVENTO						
DISOLVER	Synthetic solvent specially indicated for the preparation of halogenating mixtures stable for 3 months. Must be used together with HALOGEN. Halogenates rubber or TR soles and sheets for subsequent gluing with PLASTIPOL synthetic adhesive.					
DISOLVER A	Cleaning solvent. High solvent power. Diluent for PU adhesives.					
DISOLVER E	Cleaning solvent. Does not damage PVC or PU materials. Cleans stains and residue from PVC or PU synthetics without damage.					
DISOLVER M.K. ESPECIAL	Synthetic solvent specially indicated for preparing halogenating mixtures. Must be used with HALOGEN. Halogenates rubber or TR soles and sheets for subsequent gluing with PLASTIPOL synthetic adhesive.					
DISOLVER MK	Cleaning solvent. High solvent power. Diluent for PU adhesives. Cleans PU adhesives, brushes, guns, rollers, and other tools. Cleans PU, PVC, TR, rubber flooring, etc.					
DISOLVER T	General-use cleaning solvent. High solvent power. Diluent for contact adhesives. Cleans contact adhesives, brushes, guns, rollers, and other tools. Cleans rubbers and plastics.					
DISOLVER TC	Synthetic solvent specially indicated for wet reactivation of heat-adhesive toe caps and counters in the footwear industry. Reactivates and wets heat-adhesive toe caps and counters by immersion.					

ADHESIVE CROSSLINKING TO INCREASE ADHESION AND THERMAL RESISTANCE

HARDENERS	
DESMOFLEX RF	Specific crosslinker for solvent-based adhesives (SUPERTEC and PLASTIPOL). Slow curing speed.
DESMOFLEX WB	Specific crosslinker for water-based adhesives (ECOTEC). Slow crosslinking speed.

VARIOUS

SUPERTEC CIANO 20g	Instant adhesive (super-glue) based on ethyl-alpha cyanoacrylate, a mixture of ethyl esters of cyanoacrylic acid. Bonds most materials such as metals, porcelain, marble, plastics, rubber, glass, wood, etc., either with themselves or combined. Quick polymerization with many materials. High tensile strength in a short time. Not suitable for polyethylene, Teflon, polypropylene, EPDM, and silicone.
KIT SUPERTEC CIANO M 50GR & SUPERTEC AC 200ML.	Cyanoacrylate-based instant adhesive (super-glue). High viscosity. Special for porous materials, wood, fabrics, etc. Includes cyanoacrylate spray activator to accelerate curing of SUPERTEC CIANO M cyanoacrylate adhesive, preparing the surface for subsequent gluing.
DOSIS HALOGEN	Synthetic powder compound for preparing halogenating mixtures. To be used with DISOLVER and DISOLVER M.K. SPECIAL.



Innovation in Adhesives for the Footwear Industry

QS presents its range of adhesives specifically designed for footwear manufacturing processes. We offer high-quality, efficient solutions tailored to the unique needs of each customer, ensuring strong and durable bonds that optimize every stage of production.



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